

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture INVERTIBLE DUSTER 2

Registration number -

Synonyms None.

Product code BDS002468AE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Cleaners - Precision

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Company name CRC Industries UK Ltd.
Address Wylds Road
 Castlefield Industrial Estate
 TA6 4DD Bridgwater Somerset
 United Kingdom
Telephone +44 1278 727200
Fax +44 1278 425644
E-mail hse.uk@crcind.com
Website www.crcind.com

Company name CRC Industries Europe bv
Address Touwslagerstraat 1
 9240 Zele
 Belgium
Telephone +32(0)52/45.60.11
Fax +32(0)52/45.00.34
E-mail hse@crcind.com
Website www.crcind.com

1.4. Emergency telephone number Tel.:(+44)(0)1278 72 7200 (office hours: 9-17h GMT)

General in EU 112 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Austria National Poisons Information Centre +431 406 4343 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Belgium National Poisons Control Center 070 245 245 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Bulgaria National Toxicological Information Centre +359 2 9154233 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Czech Republic National Poisons Information Centre +420 224 919 293, or +420 224 915 402 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)

Denmark National Poisons Control Center +45 82 12 12 12 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Estonia National Poisons Information Centre 16662 or abroad: (+372) 626 9390 (Monday 9:00AM to Saturday 9:00AM (closed on Sundays and on national holidays). SDS/Product information may not be available for the Emergency Service.)

Finland National Poison Information Center (09) 471 977 (direct) or (09) 4711 (exchange) (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

France National Poisons Control Center	ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Hungary National Emergency Phone Number	36 80 20 11 99 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Lithuania Neatidėliotina informacija apsinuodijus	+370 5 236 20 52 or +37068753378 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)
Malta Accident and Emergency Department	2545 4030 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)
Netherlands National Poisons Information Center (NVIC)	030-274 88 88 (Only for the purpose of informing medical personnel in cases of acute intoxications)
Norway Norwegian Poison Information Center	22 59 13 00 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Portugal Poison Centre	800 250 250 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Romania Număr de telefon care poate fi apelat în caz de urgență:	021 5992300, int. 291 Spitalul Clinic de Urgență București: spital@urgentaflorasca.ro
Romania	0265 212111, 0265 211292, 0265 217235 Spitalul Clinic Județean de Urgență Târgu Mureș: secretariat@spitjudms.ro
Slovakia National Toxicological Information Centre	+421 2 5477 4166 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Sweden National Poison Information Center	112 - and ask for Poison Information (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Switzerland Tox Info Suisse	145 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	Warning
Hazard statements	
H229	Pressurized container: May burst if heated.

Precautionary statements

Prevention	
P102	Keep out of reach of children.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P251	Do not pierce or burn, even after use.

Response

P336	Thaw frosted parts with lukewarm water. Do not rub affected area.
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Storage

P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
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Disposal

Not assigned.

Supplemental label information

Avoid contact with skin and eyes, in case of contact with liquid product frostbite symptoms may occur.
Regulation (EC) No 648/2004 on detergents: halogenated hydrocarbons > 30%

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
(E)-1,3,3,3-tetrafluoroprop-1-ene	75 - 100	29118-24-9 471-480-0	01-0000019758-54	-	

Classification: Press. Gas;H280

List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation If symptoms develop move victim to fresh air. Get medical attention if symptoms persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed Exposure may cause temporary irritation, redness, or discomfort.

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards Not available.

5.1. Extinguishing media

Suitable extinguishing media Water. Alcohol resistant foam. Carbon dioxide (CO₂). Dry sand.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures Containers should be cooled with water to prevent vapour pressure build up.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Wear appropriate personal protective equipment.

For emergency responders Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Isolate area until gas has dispersed. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. This product is miscible in water.

6.4. Reference to other sections For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Pressurised container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Ground and bond containers when transferring material. Do not re-use empty containers. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Contents under pressure. Do not expose to heat or store at temperatures above 120°F/49°C as can may burst. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. Store away from incompatible materials (see Section 10 of the SDS).

Storage class (TRGS 510): 2B (Aerosol dispensers and lighters)

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria

Components

Type

Value

(E)-1,3,3,3-tetrafluoroprop-1-ene (CAS 29118-24-9)

TWA (MAK)

1000 ppm

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components

Type

Value

(E)-1,3,3,3-tetrafluoroprop-1-ene (CAS 29118-24-9)

TWA

4700 mg/m³

1000 ppm

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components

Type

Value

(E)-1,3,3,3-tetrafluoroprop-1-ene (CAS 29118-24-9)

AGW

4700 mg/m³

1000 ppm

Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)

Components

Type

Value

(E)-1,3,3,3-tetrafluoroprop-1-ene (CAS 29118-24-9)

TWA

4700 mg/m³

1000 ppm

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Components

Type

Value

(E)-1,3,3,3-tetrafluoroprop-1-ene (CAS 29118-24-9)

STEL

9400 mg/m³

2000 ppm

TWA

4700 mg/m³

1000 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures

Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Not available.

Predicted no effect concentrations (PNECs)

Not available.

8.2. Exposure controls

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Wear safety glasses with side shields (or goggles). Use eye protection conforming to EN 166.
Skin protection	
- Hand protection	For incidental contact with the product wear chemical-resistant gloves (standard EN 374). The use of disposable gloves is acceptable provided that they are changed immediately after a splash or spill. Viton gloves are recommended.
- Other	Not available.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. Recommended respiratory protection: Compressed air.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Form	Compressed liquefied gas.
Colour	Colourless.
Odour	Neutral.
Melting point/freezing point	Not available.
Boiling point or initial boiling point and boiling range	-19 °C (-2,2 °F)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	No LEL was assigned at standard testing conditions(20°C). Exhibits flame limits at temperatures in excess of 28°C.
Explosive limit – upper (%)	No UEL was assigned at standard testing conditions(20°C). Exhibits flame limits at temperatures in excess of 28°C.
Flash point	None
Auto-ignition temperature	288 - 293 °C (550,4 - 559,4 °F)
Decomposition temperature	Not available.
pH	Not applicable.
Solubility(ies)	
Solubility (water)	Partly soluble in water
Vapour pressure	420 kPa at 20°C
Vapour density	Not available.
Relative density	1,18 g/cm ³ at 20°C
Particle characteristics	Not available.

9.2. Other information

9.2.1. Information with regard to physical hazard classes No relevant additional information available.

9.2.2. Other safety characteristics

Aerosol spray enclosed space

Deflagration density > 300 g/cm³

Time equivalent > 300 s/m³

Aerosol spray ignition distance < 15 cm

Evaporation rate Not applicable.

Explosive properties Not explosive.

Heat of combustion < 20 kJ/g

Oxidising properties Not oxidising.

VOC

1180 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid high temperatures. Avoid temperatures exceeding the decomposition temperature.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	Carbon oxides. HF may be formed.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms Exposure may cause temporary irritation, redness, or discomfort.

11.1. Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
Respiratory sensitisation	Based on available data, the classification criteria are not met.
Skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.

Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)

Not listed.

Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Not likely, due to the form of the product.
Mixture versus substance information	Not available.

11.2. Information on other hazards

Endocrine disrupting properties	The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Other information	Not available.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2. Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log K_{ow})	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.

12.5. Results of PBT and vPvB assessment	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
12.6. Endocrine disrupting properties	The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
12.7. Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	UN1950
14.2. UN proper shipping name	AEROSOLS
14.3. Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
Label(s)	2.2
Hazard No. (ADR)	Not available.
Tunnel restriction code	E
14.4. Packing group	Not available.
14.3. Transport hazard class(es)	
ADR/RID - Classification code:	5A
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number	UN1950
14.2. UN proper shipping name	AEROSOLS
14.3. Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
14.4. Packing group	Not available.
14.5. Environmental hazards	No.
ERG Code	2L
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

14.1. UN number	UN1950
14.2. UN proper shipping name	AEROSOLS
14.3. Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
14.4. Packing group	Not available.

14.5. Environmental hazards

Marine pollutant No.

EmS F-D, S-U

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Maritime transport in bulk according to IMO instruments Not applicable.

ADR; IATA; IMDG



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended
Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended
Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended
Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA
Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended
Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.
Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended
Not listed.

Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations

This safety data sheet conforms to the following laws, regulations and standards:

Act on the management of packaging and packaging waste of June 13, 2013
Regulation of the Minister of Health of June 11, 2012 on the categories of dangerous substances and dangerous preparations whose packaging should be fitted with child-resistant closures and a tactile warning of danger
REGULATION OF THE MINISTER OF HEALTH of February 2, 2011 on tests and measurements of factors harmful to health in working environments
Regulation of Ministry of Labor and Social Policy of June 6, 2014. On the matter of maximum permissible concentrations and intensities of harmful factors in the work environment (Journal of Laws 2014, item. 817)
Chemical Safety at Workplace Ordinance Joint Decree No. 25/2000 (Annex 2): Permissible limit values of biological exposure (effect) indices Decree No. 25/2000. (IX. 30.) EüM-SzCsM of the Minister of Health and the Minister of Social and Family Affairs on chemical safety at work
Act No. 93 of 1993 on Labour Safety (1993.évi XCIII.), as amended
Government Decree No. 220 of 2004 (VII. 21.) providing rules on the protection of surface waters quality
Government Decree No. 98/2001 (VI. 15.), on the conditions of the activities related to hazardous waste, and Ministry of Environmental Affairs Decree No. 16/2001 (VII. 18.), on the register of waste
s Public Act No. XXV of 2000 on Chemical Safety, and Application Decree No. 44/2000. (XII.27.) EüM [of the Ministry of Health]
Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
ADR: European Agreement Concerning the International Carriage of Dangerous Goods by Road.
AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).
ATE: Acute Toxicity Estimate according to REGULATION (EC) No 1272/2008 (CLP).
CAS: Chemical Abstract Service.
Ceiling: Short Term Exposure Limit Ceiling value.
CEN: European Committee for Standardization.
CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.
GWP: Global Warming Potential.
IATA: International Air Transport Association.
IBC: Intermediate Bulk Container.
IMDG: International Maritime Dangerous Goods.
MAC: Maximum Allowed Concentration.
MAK: Threshold limit values Germany (Maximale Arbeitsplatzkonzentration - DFG).
MARPOL: International Convention for the Prevention of Pollution from Ships.
PBT: Persistent, bioaccumulative, toxic.
REACH: Registration, Evaluation and Authorization of Chemicals (REGULATION (EC) No 1907/2006 concerning Registration, Evaluation Authorization and Restriction of Chemicals).
RID: Regulations concerning the international carriage of dangerous goods by rail (Règlement International concernant le transport de marchandises dangereuses par chemin de fer).
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TLV: Threshold Limit Value.
TWA: Time Weighted Average.
VLE: Exposure Limit Value.
VME: Exposure Average Value.
VOC: Volatile organic compounds.
vPvB: Very persistent and very bioaccumulative.
STEL: Short-term Exposure Limit.

References

Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any H-statements not written out in full under Sections 2 to 15

H280 Contains gas under pressure; may explode if heated.

Revision information

None.

Training information

Follow training instructions when handling this material.

Disclaimer

CRC Industries Europe UK Limited cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. Apart from any fair dealing for purposes of study, research and review of health, safety and environmental risks, no part of these documents may be reproduced by any process without written permission from CRC.